

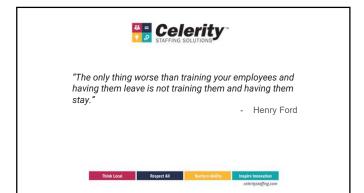






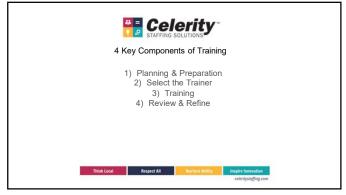
- Takes too long / Not enough time
- Doesn't really apply to the job
- Not enough staff / No dedicated trainer
- Not productive/ Loss of productivity
- Information not retained
- Boring / Not paying attention
- Lack of structure
- Wasted effort due to high turn-over



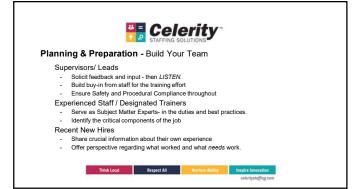


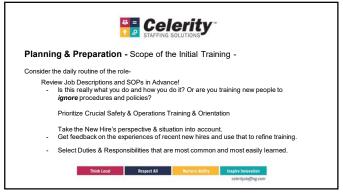
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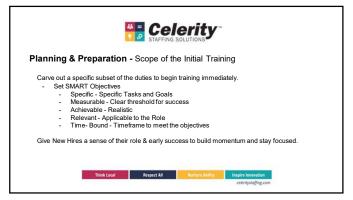


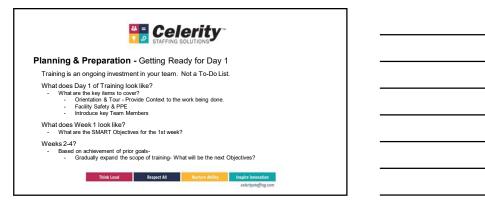








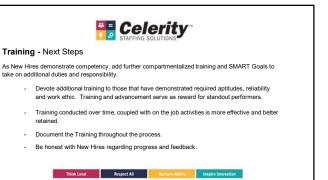






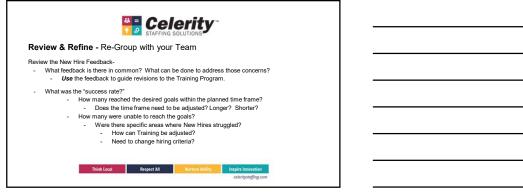






retained.





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